

PARTS LIST

HT234D

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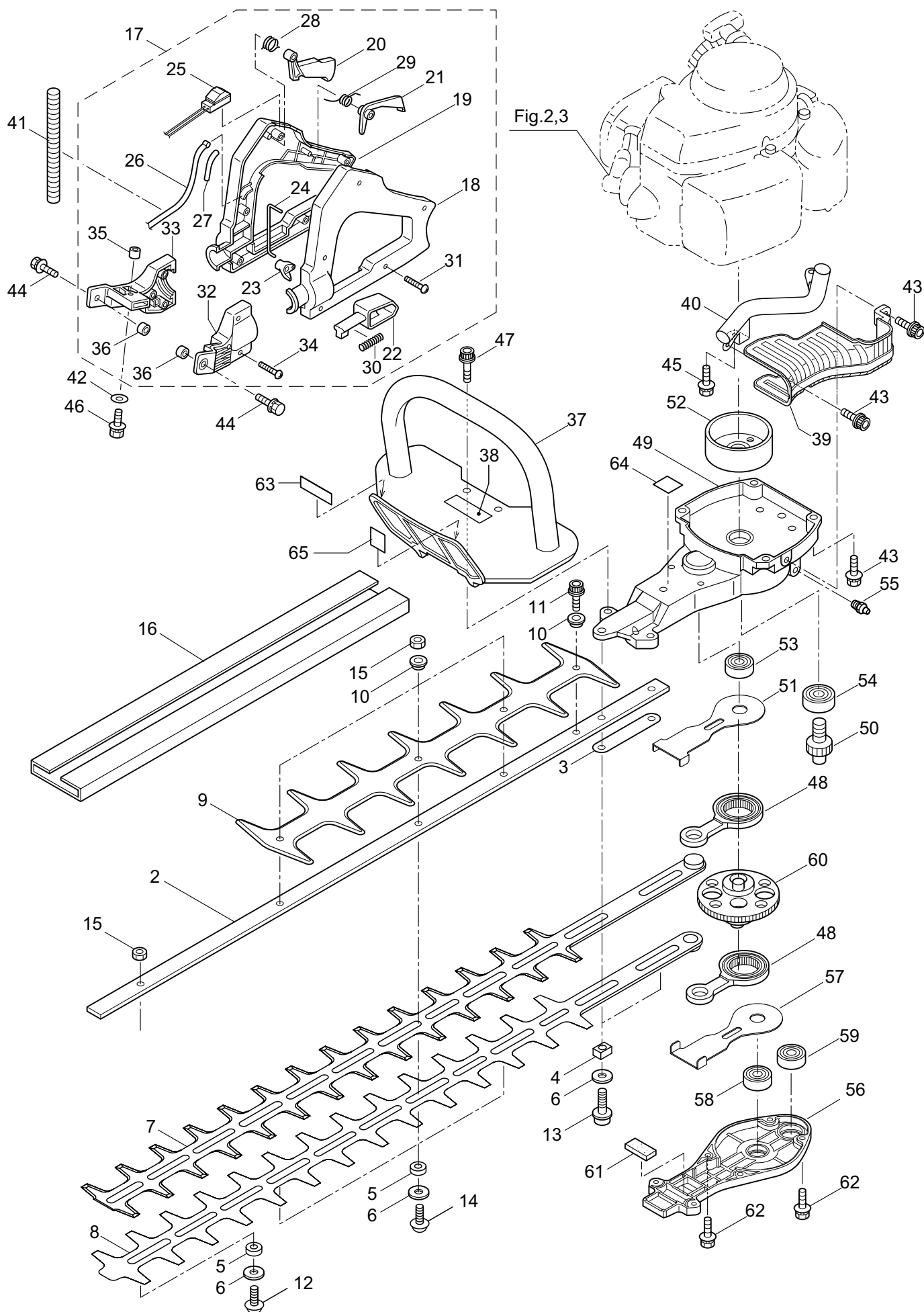
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2016. 12.



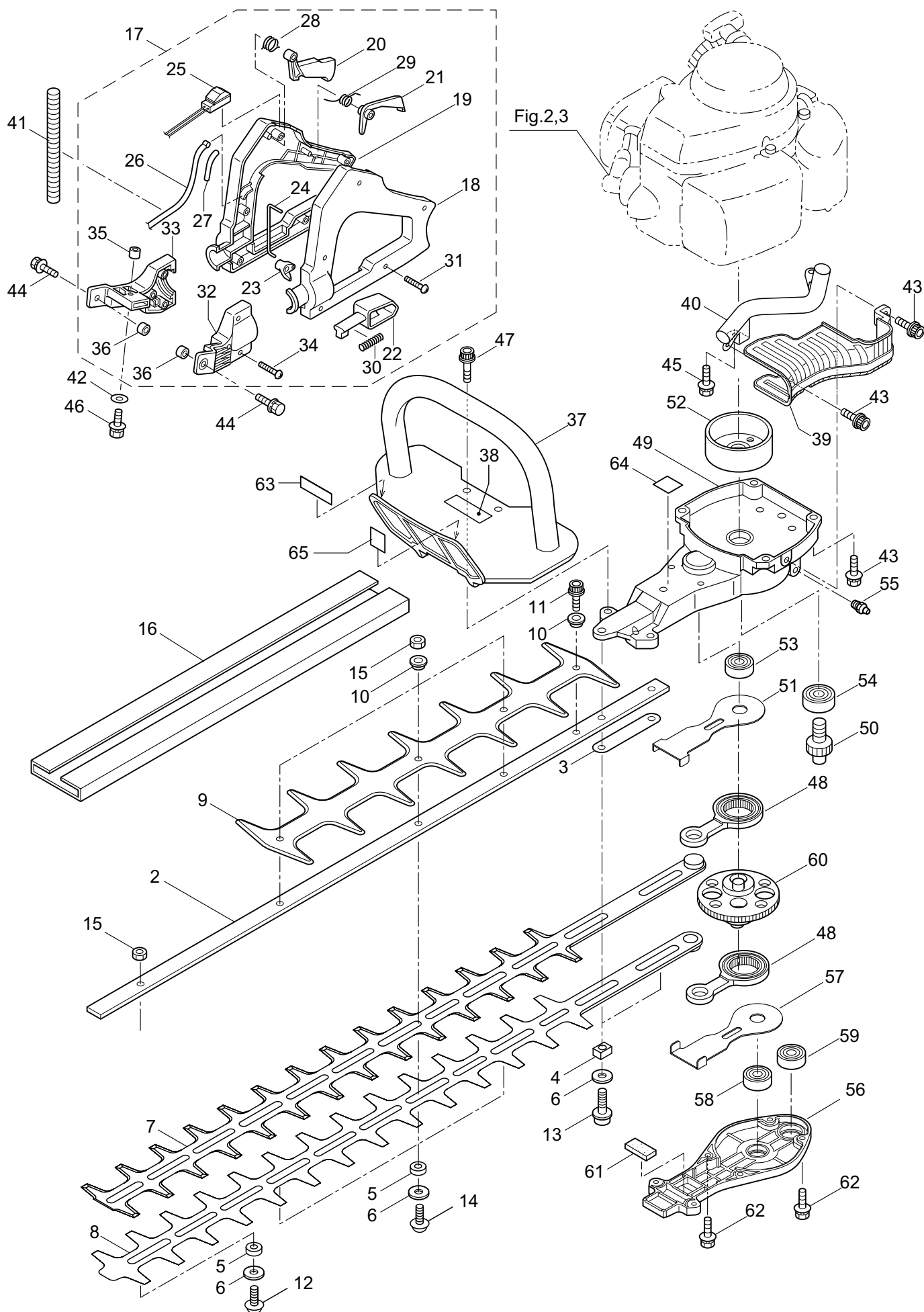
P/N 524271

1. HT234D MAIN BODY



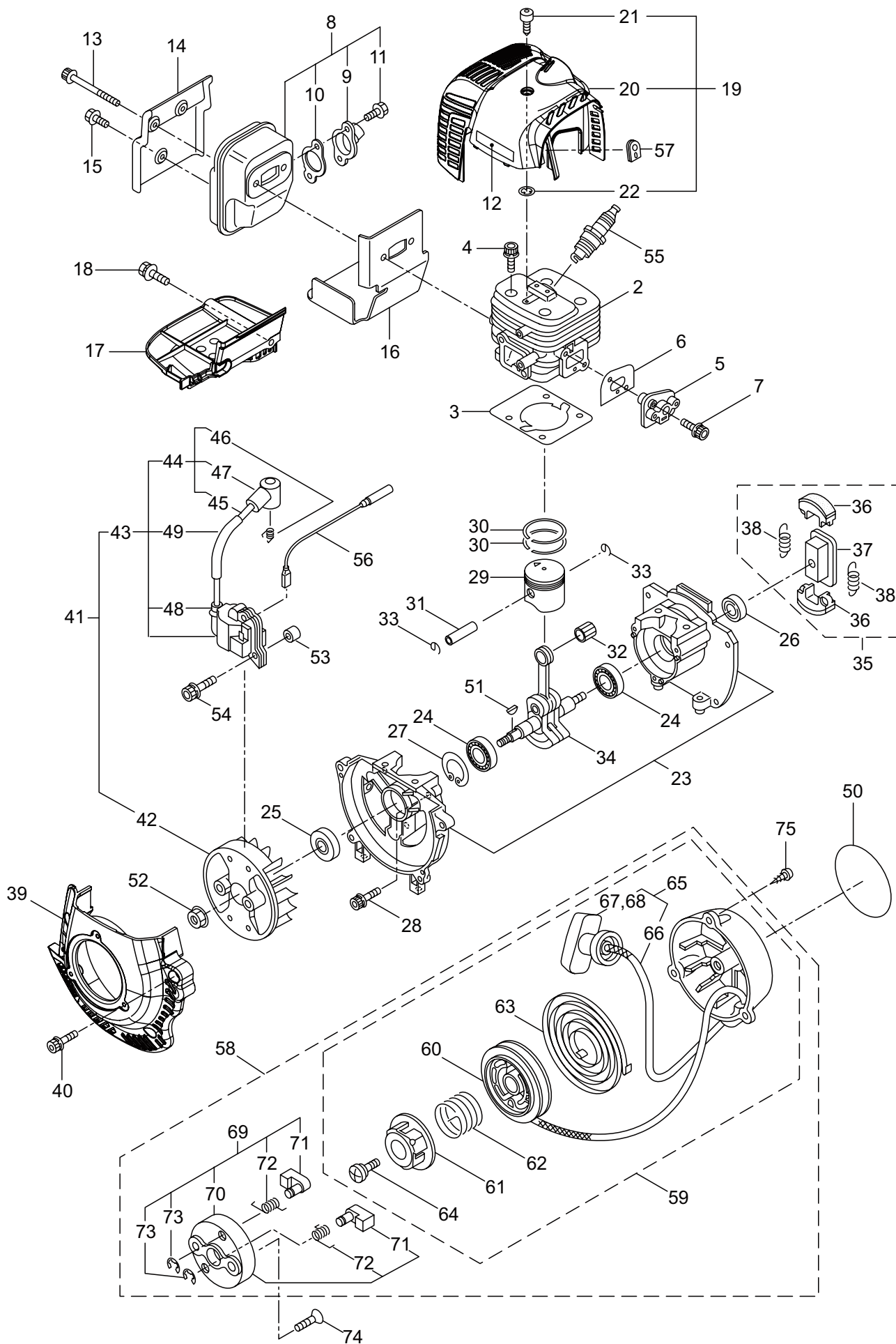
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-1	362417	HT234D	1	Incl.18-36
1-2	277418	Guide Plate	1	
1-3	271888	Spacer Plate	1	
1-4	271889	Spacer	2	
1-5	277421	Spacer	4	
1-6	271890	Washer	6	
1-7	271891	Upper Blade	1	
1-8	271892	Lower Blade	1	
1-9	274878	Blade Guard	1	
1-10	271894	Bush	4	
1-11	271895	Screw	1	
1-12	277530	Screw	1	
1-13	271897	Screw	2	
1-14	277531	Screw	3	
1-15	271899	Nut	4	
1-16	271901	Cover of Blade	1	
1-17	271902	Rear Handle Ass'y	1	
1-18	271278	Rear Handle (L)	1	
1-19	271279	Rear Handle (R)	1	
1-20	271280	Lever,Throttle	1	
1-21	271281	Stop Lever	1	
1-22	271282	Lock Lever	1	
1-23	271283	Lock Lever Stopper	1	
1-24	271284	Rod	1	
1-25	271285	Switch	1	
1-26	271904	Cable Comp	1	
1-27	271287	Spacer	1	
1-28	271288	Spring	1	
1-29	271289	Spring	1	
1-30	270400	Spring	1	
1-31	271276	Screw	5	
1-32	271274	Handle Stay (L)	1	
1-33	271275	Handle Stay (R)	1	
1-34	271276	Screw	3	
1-35	270424	Spacer	1	
1-36	271277	Spacer	2	25x6xt1.6
1-37	271905	Front Handle	1	
1-38	270566	Label	1	
1-39	271906	Tail Pipe Cover	1	
1-40	271907	Tail Pipe Comp	1	
1-41	271221	Tube	1	
1-42	270843	Washer	1	
1-43	271908	Screw	6	
1-44	271909	Screw	2	
1-45	271910	Screw	1	

1. HT234D MAIN BODY



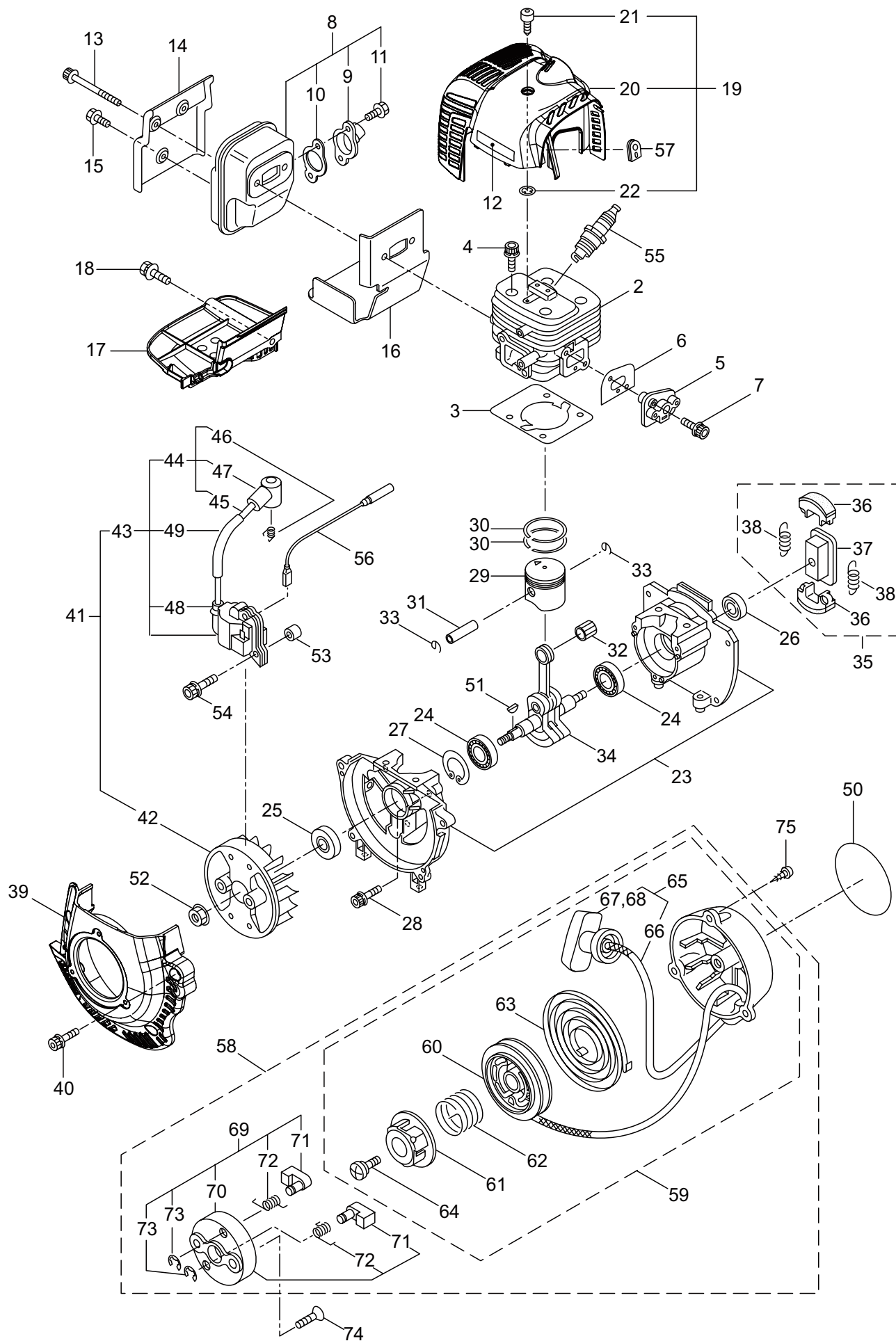
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-46	271911	Screw	1	
1-47	271912	Screw	2	
1-48	271914	Rod Ass'y	2	
1-49	271918	Upper Case	1	
1-50	271919	Pinion	1	
1-51	271920	Plate	1	#6001 2RS M6
1-52	270021	Drum	1	
1-53	271921	Bearing	1	
1-54	580767	Bearing	1	
1-55	991937	Grease Nipple	1	
1-56	271923	Lower Case	1	
1-57	271924	Plate	1	
1-58	270423	Bearing	1	
1-59	271925	Bearing	1	
1-60	271926	Crank Comp	1	
1-61	271927	Felt	1	107dB
1-62	271910	Screw	3	
1-63	266957	Label	1	
1-64	266960	Label	1	
1-65	269433	Label	1	

2. HT234D ENGINE



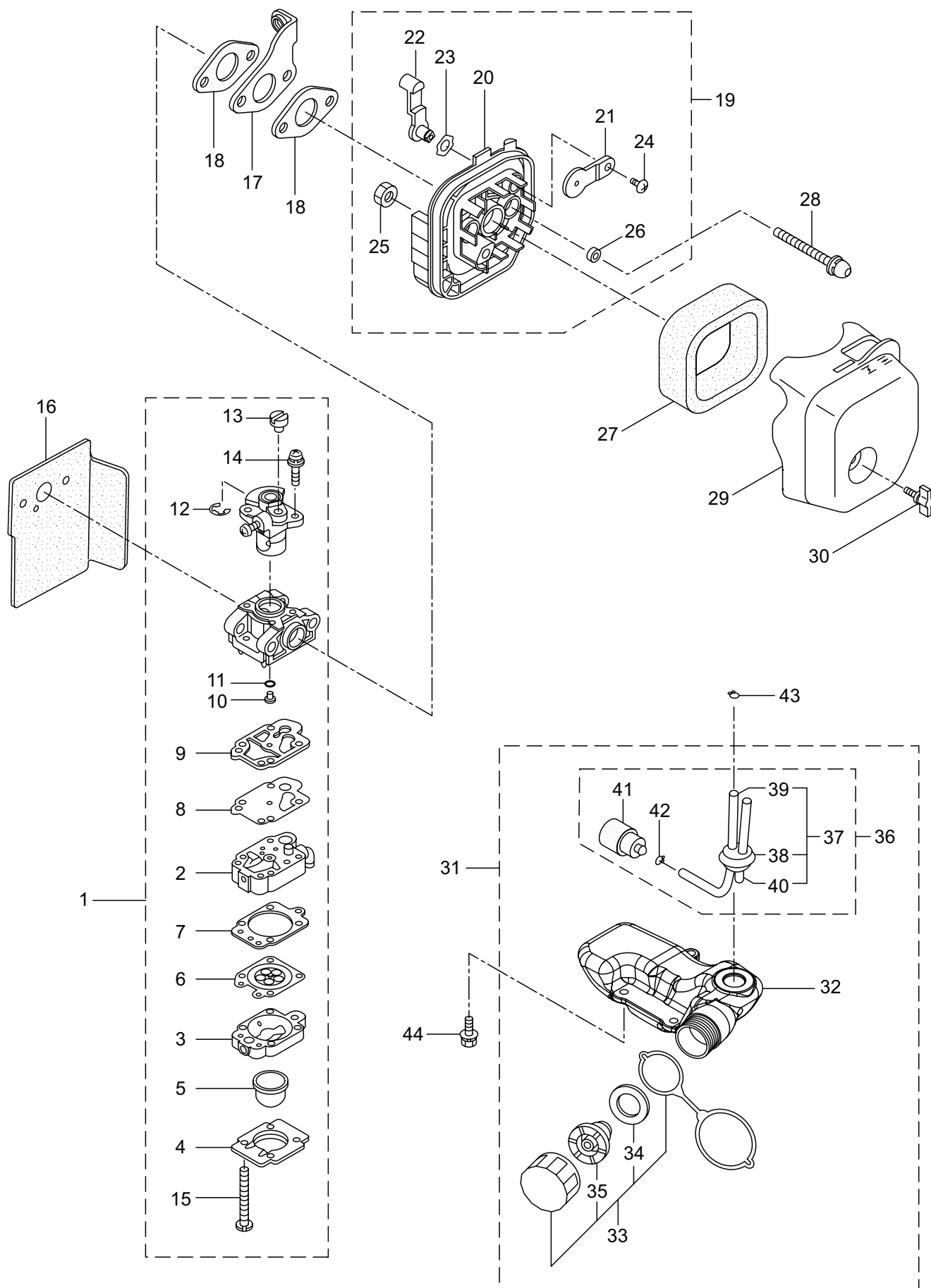
Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-1	859995	Engine	1	CE230H/14
2-2	288499	Cylinder	1	
2-3	286074	Gasket	1	
2-4	261250	Cap Screw	4	M5x20
2-5	265802	Insulator	1	New gasket required
2-6	267049	Gasket	1	
2-7	265924	Cap Screw	2	M5x25
2-8	275641	Muffler Ass'y	1	Incl.9-11
2-9	288503	Muffler Tail	1	
2-10	289382	Gasket	1	
2-11	288542	Screw	2	M4x8
2-12	266959	Label	1	Caution
2-13	266402	Cap Screw	2	M5x55
2-14	275562	Muffler Guard	1	
2-15	288542	Screw	1	M4x8
2-16	275561	Gasket	1	
2-17	275560	Under Cover	1	
2-18	267191	Cap Screw	1	M5x16
2-19	276563	Top Cover Ass'y	1	Incl.20-22
2-20	276564	Top Cover Comp	1	
2-21	286399	Knob	1	M5
2-22	286270	Washer	1	M5
2-23	288537	Crankcase	1	
2-24	280488	Bearing	2	PPL 6001
2-25	261492	Oil Seal	1	ISCD12287
2-26	261386	Oil Seal	1	ISCD12227
2-27	055185	Snap Ring	1	#28
2-28	261246	Cap Screw	3	M5x25
2-29	283379	Piston	1	
2-30	282177	Piston Ring	2	
2-31	261036	Piston Pin	1	
2-32	263957	Bearing, Needle	1	KTV81112EG01 B2
2-33	261576	Clip,Piston	2	
2-34	288511	Crankshaft/Conn.Rod Ass'y	1	
2-35	280404	Clutch Ass'y	1	Incl.36-38
2-36	280568	Clutch Shoe	2	(2)required
2-37	280569	Clutch Boss	1	
2-38	280570	Spring	2	(2)required
2-39	275557	Fan Cover	1	
2-40	261250	Cap Screw	4	M5x20
2-41	271998	Magneto Ass'y	1	Incl.42-49
2-42	288515	Rotor/Fan	1	
2-43	271999	Ignition Coil Ass'y	1	Incl.44-49
2-44	272000	Spark Plug Wire Ass'y	1	Incl.45-47
2-45	289485	Spark Plug Wire	1	

2. HT234D ENGINE



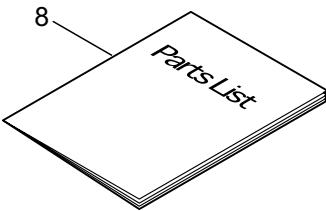
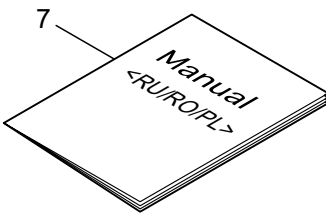
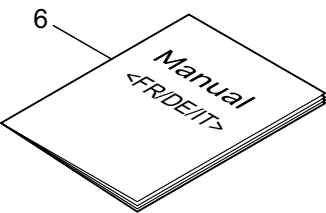
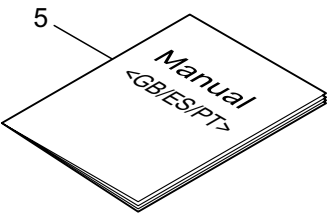
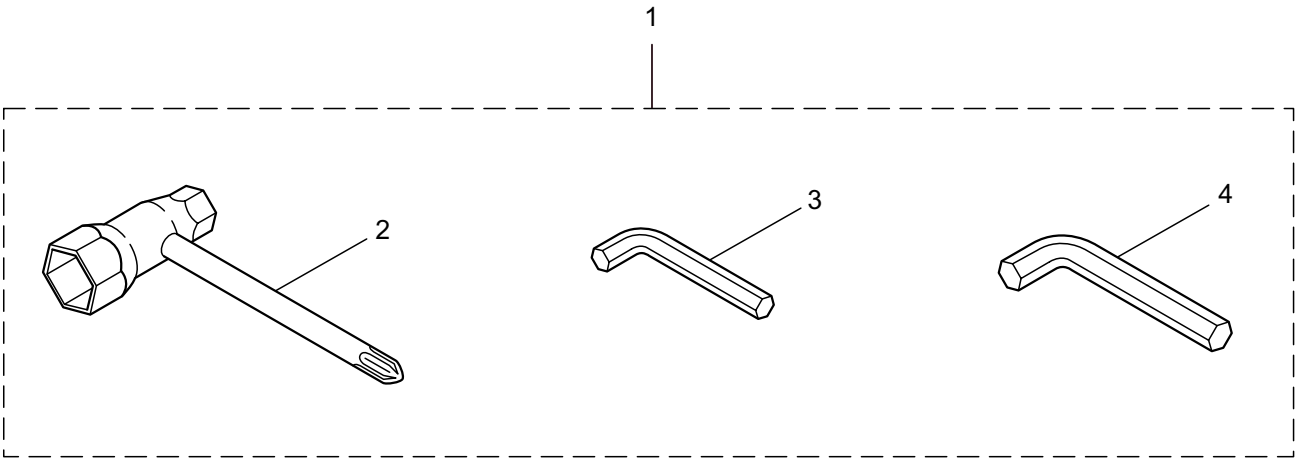
Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-46	277856	Connector	1	
2-47	272001	Plug Boot	1	
2-48	283271	Cap	1	
2-49	289486	Insulator	1	
2-50	277567	Label	1	HT234D
2-51	261076	Woodruff Key	1	3x10
2-52	261417	Nut,Rotor	1	M8
2-53	280381	Spacer	2	
2-54	261256	Cap Screw	2	M4x25
2-55	288264	Spark Plug	1	BPMR8Y
2-56	261772	Lead	1	
2-57	283140	Grommet	1	
2-58	283171	Recoil Starter Ass'y	1	Incl.59-73
2-59	283172	Starter Ass'y	1	Incl.60-68
2-60	286363	Reel	1	
2-61	286364	Cam Plate	1	
2-62	283290	Spring	1	
2-63	280931	Spiral Spring	1	
2-64	267213	Screw	1	
2-65	283291	Rope Ass'y	1	Incl.66-68
2-66	283292	Starter Rope	1	
2-67	261725	Starter Grip	1	
2-68	283293	Rope Stopper	1	
2-69	283173	Starter Pulley Ass'y	1	Incl.70-73
2-70	283294	Starter Pulley	1	
2-71	280936	Ratchet	2	
2-72	283295	Spring	2	
2-73	020299	E-Ring	2	#4
2-74	264535	Screw	2	M6x20
2-75	280144	Tapping Screw	3	

3. HT234D CARBURETOR, FUEL TANK



Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-1	277126	Carburetor Ass'y	1	Incl.2-15
3-2	268499	Pump Body	1	
3-3	262991	Purge Body	1	
3-4	262992	Cover Plate	1	
3-5	261874	Primer Bulb	1	
3-6	283905	Diaphragm, Meterring	1	
3-7	262993	Gasket	1	
3-8	262994	Diaphragm,Fuel Pump	1	
3-9	282576	Gasket	1	
3-10	289396	Main Jet	1	
3-11	261871	O-Ring	1	
3-12	261876	E-Ring	1	
3-13	261658	Swivel	1	
3-14	264682	Screw	2	
3-15	262996	Screw	4	
3-16	288517	Gasket	1	
3-17	283773	Stay	1	
3-18	283771	Gasket	2	
3-19	289048	Case Ass'y	1	Incl.20-26
3-20	269050	Case Body	1	
3-21	289019	Valve	1	
3-22	284803	Lever	1	
3-23	284816	Washer	1	6.4x11x0.15
3-24	269032	Screw	1	
3-25	126993	Nut	1	M5
3-26	269051	Sleeve	2	
3-27	269030	Element	1	
3-28	262720	Cap Screw	2	M5x55
3-29	283772	Cleaner Cover	1	
3-30	281438	Knob	1	
3-31	276555	Fuel Tank Ass'y	1	Incl.32-42
3-32	275559	Fuel Tank	1	
3-33	283438	Tank Cap Ass'y	1	Incl.34,35
3-34	283727	Gasket	1	
3-35	283764	Breather Ass'y	1	
3-36	265752	Fuel Pipe Pick-up Ass'y	1	Incl.37-42
3-37	264031	Fuel Pipe Ass'y	1	Incl.38-40
3-38	261115	Grommet	1	
3-39	261690	Fuel Pipe	1	160L
3-40	263038	Return Pipe	1	3x6x85L
3-41	264653	Filter Ass'y	1	
3-42	261117	Clip	1	
3-43	261117	Clip	1	
3-44	269690	Cap Screw	4	M5x18

4. HT234D
ACCESSORIES



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-1	264606	Tool Set	1	Incl.2-4
4-2	264607	Box Spanner	1	10x19x(+)
4-3	219431	Wrench	1	3mm
4-4	219432	Wrench	1	4mm
4-5	271825	Instruction Manual	1	GB/ES/PT
4-6	271827	Instruction Manual	1	FR/DE/IT
4-7	271830	Instruction Manual	1	RU/RO/PL
4-8	524271	Parts List	1	HT234D